

Amendments to the Claims:

The listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claim 1 (currently amended): A method for producing an elongate hollow component (1, 13) ~~comprising~~ member that includes a laterally protruding mounting component (14), ~~the mounting component (14) being~~ that is formed from the hollow component (1, 13), ~~which for this purpose~~ member, said method comprising:

at a point about a horizontal axis (8, 16) ~~intersecting the~~ that intersects a central longitudinal axis (7, 15) of the hollow component (1, 13) member at an angle of approximately 45°, ~~is bent~~ bending the hollow member upwards or downwards at an angle of approximately 90°, ~~[[in]] such [[a way]] that [[the]] a~~ bent section (9, 17) projects laterally in relation to the longitudinal extent of ~~[[the]] a remainder of the component (1, 13); and following which the~~

bending a lateral projection (10, 18) projection portion of the bent section, (9, 17) such that the lateral projection is angled at an offset height in relation to the remainder of the component, forming (1, 13) to form the mounting component (14).

Claim 2 (currently amended): The method as claimed in claim 1, ~~characterized in that~~ wherein:

the elongate component ~~[[1]]~~ is produced using two hollow ~~profiles (2, 3)~~ members arranged in series, ~~[[the]]~~ opposing ends ~~[[4, 5]]~~ of which are bent upwards or downwards into an equivalent position about the horizontal axis and laterally inverted in relation to an imaginary axis transverse ~~axis (6)~~ to the central longitudinal axis ~~[[7]]~~ of the hollow profiles; ~~(2, 3), and~~

said opposing ends are then angled in the same direction~~[[,]]~~; and

the two hollow ~~profiles (2, 3)~~ members are joined to one another at their angled ends ~~(4, 5) being joined, preferably welded, to one another~~ to form the hollow component ~~[[1]]~~.

Claim 3 (currently amended): The method as claimed in claim 1, ~~characterized in that~~ wherein:

a partial section ~~[[19]]~~ of the bent section ~~[[17]]~~ is bent approximately 90° ~~forwards~~ forward about a further parallel axis ~~[[20]]~~ separated by a vertical distance from the horizontal axis, ~~[[16] -]]~~ running parallel to the central longitudinal axis ~~[[15]]~~ of the hollow ~~component (13), member;~~ and ~~[[that]]~~

the partial section ~~[[19]]~~ is bent further in a lateral inversion of the preceding bending operations until an end section ~~[[24]]~~ of the partial section ~~[[19]]~~ aligns with ~~[[the]]~~ an unbent remainder of the component ~~[[13]]~~.

Claim 4 (currently amended): The method as claimed in ~~any one of claims 1 to 3, characterized in that~~ claim 1, wherein the bent section (9, 17) is angled into a horizontal plane.

Claim 5 (currently amended): The method as claimed in ~~any one of claims 1 to 4, characterized in that~~ claim 4, wherein the bent section ~~[(9, 17)]~~ is flattened in ~~[[its]]~~ an angled area thereof.

Claim 6 (currently amended): The method as claimed in ~~any one of Claims 1 to 5, characterized in that~~ claim 5, wherein the bent section ~~[(9, 17)]]~~ is perforated in its angled area

Claim 7 (currently amended): The method as claimed in ~~either of claims 5 or 6, characterized in that~~ claim 5, wherein the ~~flattening~~ flattened area is bent downwards at a right angle at its edge (11) lying parallel to the hollow component (1, 13).

Claim 8 (currently amended): The method as claimed in claim 1, ~~characterized in that~~ wherein, after bending, the hollow component ~~[(1, 13)]~~ is expanded in an internal high pressure forming tool by means of a high internal fluid pressure.